



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-107
Job Sheet 182701



Part No: RBBP1425-107

Job Qty: 6 ea

Part Name: Transmission Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	6 pcs	9/12/18	9/12/18	0.00	0.00	Purchasing		SEP 20 2018
120	Packaging	6 pcs	9/12/18	9/12/18	0.00	0.00	Packaging2		SEP 20 2018
130	QC	6 pcs	9/12/18	9/12/18	0.00	0.00	QC6	DAS 38	SEP 20 2018
180	Packaging	6 pcs	9/12/18	9/12/18	0.00	0.00	Packaging3	6A 6	SEP 27 2018
190	QC21-SA	6 Ea	9/12/18	9/12/18	0.00	0.00	QC21	9-89	MJS 18-09-24

Part Op 110 - Issue P/O to ICA Distribution: 40900 - Assemble RBBP1425-107 as per drawing and swage fittings. -
Descriptions: DART to supply RBBP1425-103-03 and RBBP1425-103-05
120 - Ensure C of C is attach

AUG 30 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-03	Keeper	6 Ea (1 ea)	110-Purchasing	5111754
RBBP1425-103-05	Guide	6 Ea (1 ea)	110-Purchasing	5111752
RBBP1425-107P	Transmission cable assembly	6 pcs (1 ea)	110-Purchasing	5111746

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-03	6 5096382	44	0
	RBBP1425-103-05	6 5079383	8	0
	RBBP1425-107P	6	1	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

could not be found.

Plex 8/30/18 10:36 AM dart.lavoie.chantal

Container No: S111758



Part: RBBP1425-107

Job No: 182701

Serial No/Batch: S111758

Revision: D

Inspector:

Exp Date:

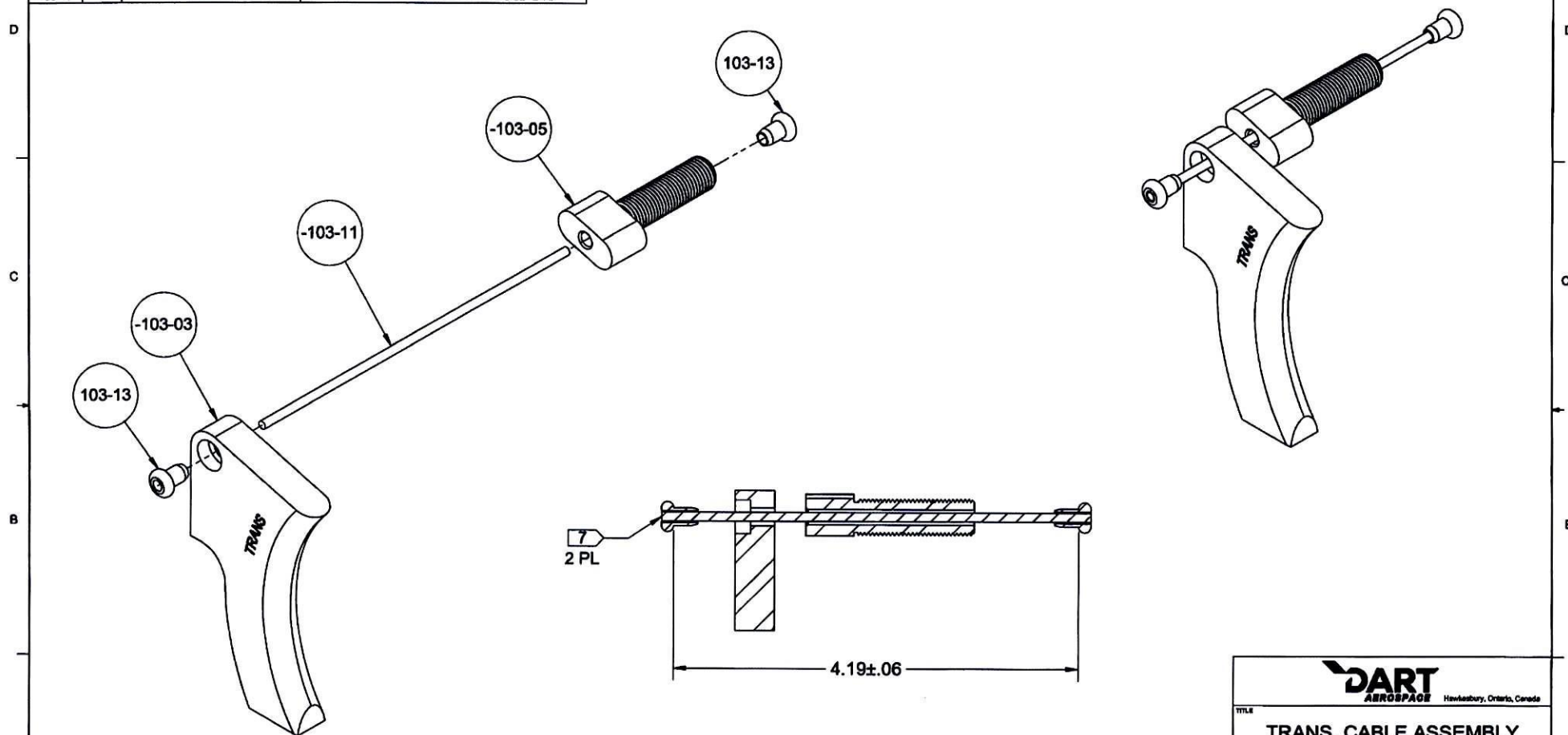
Instructions:

Date: 09/20/18

_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/1

ITEM #	QTY	PART #	TITLE
-103-03	1	RBBP1425-103-03	KEEPER
-103-05	1	RBBP1425-103-05	GUIDE
-103-11	1	RBBP1425-103-11	CABLE 3/32" DIA
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 4.194 +/- .060 CHANGED FOR 4.19 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML



RBBP1425-107 TRANS. CABLE ASSEMBLY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A/N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TRANS. CABLE ASSEMBLY			
PART NO.		RBBP1425-107	
TOOL NO.		RBBP1425-107	
DESIGNED BY:		VM 1/23/2018	
DRAWN BY:		ML 03/20/2018	
CHECKED BY:		ML 03/20/2018	
MFG REVIEW BY:		OP 03/20/2018	
APPROVED BY:		ML 03/26/2018	
TOLERANCES:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
FRACTIONS:		1/8	
ANGLES:		°	
SURFACE:		ROUGHNESS	
SCALE:		N/A	
SHEET:		4 OF 12	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040900

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

PO No: PO040900

PO Date: 8/30/18

Due Date: 9/14/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
AUG 30 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: ICA DISTRIBUTION
QUOTE NO. Q000033234

Items

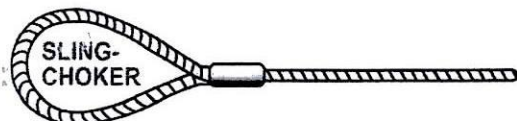
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182701	RBBP1425-107P		Transmission cable assembly MAKE AS PER DWG RBBP1425-107 REV. D ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE RBBP1425-103-03 X 6 RBBP1425-103-05 X 6	Firmed	-	9/14/18	6 pcs	0 pcs	6 pcs	\$31.05/pcs	\$186.30
2	182699	RBBP1425-109P		Engine Cable Assembly MAKE AS PER DWG RBBP1425-109 REV. D ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE RBBP1425-103-05 X 2 RBBP1425-105-03 X 2	Firmed	-	9/14/18	2 Ea	0 Ea	2 Ea	\$31.05/Ea	\$62.10

Grand Total: \$248.40

Order Notes**Procurement Quality Clauses****A005 RIGHT OF ENTRY****A016 PERSONNEL QUALIFICATION****A026 CERTIFICATION OF MATERIAL CONFORMANCE****A032 DOCUMENT SPECIAL REQUIREMENTS****A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS****A040 NOTIFICATION OF QUALITY ESCAPE****A041 QUALITY MANAGEMENT SYSTEM****A042 DART NOTIFICATION BY SUPPLIER****A043 RETENTION OF QUALITY DOCUMENTS****A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM****A049 SUPPLIER AWARENESS**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/30/18 1:04 PM dart.lavoie.chantal



Sling-Choker Mfg. (Hamilton) Ltd

605 Rennie Street, Hamilton, ON L8H 3P8
Tel: (905) 545-5025 Email: ar@sling-choker.com

PACKING SLIP

0000115476

Customer # 401940
Customer PO # 040900 ✓
Quote Date 19-Sep-2018
Page 1

BILL TO:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

DESTINATION:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

(613) 632-3336

CREDIT TERMS **Net 30 days** FREIGHT TERMS CALL WHEN READY CURRENCY Canadian dollars

CARRIER CUSTOMER CHOICE PRO NUMBER S/O # 0000115476

SHIP DATE ESNT 0.0 * INV VIA / TERR 88

LINE	PART / DESCRIPTION	UNIT OF MEASURE	REQ	SHIP	B/O
1 *	999-RBBP1425-107P ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D ✓	EA	6 ✓	6	DAS 38 9-89
2 *	999-RBBP1425-109P ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ✓ REF: 23389 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	2 ✓	2	

HST No: 104888037RT0001

🔄 Reply all | ▼ 🗑 Delete Junk | ▼ ...

Re: PO040900 ICA Distribution Job # 182701 & 182699

Natasha Belanger

Today, 10:25 AM

Chantal Lavoie ✕

👤 🔄 Reply all | ▼

Sent Items

Thank you!

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com

cid:image001.png@01CFD8D9.AC02A0F0

From: Chantal Lavoie

Sent: Thursday, September 20, 2018 10:16:29 AM

To: Natasha Belanger

Subject: RE: PO040900 ICA Distribution Job # 182701 & 182699

Not required.

Thanks

Chantal

From: Natasha Belanger

Sent: Thursday, September 20, 2018 9:51 AM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO040900 ICA Distribution Job # 182701 & 182699

Morning!

This PO says it requires the CFC, I only received packing slip, please advise....

Thank you,

Natasha Bélanger

Receiver